

**ECONOMICAL "O" SERIES INSERTS.
OFFERED IN FOUR ALLOY CLASSES,
DESIGNED FOR USE WITH THE
FOLLOWING PACIFIC SHANKS.**

TAPER NOSE SHANKS (NO. 1 AND NO. 2 MORSE TAPER) PAGE 9
OFFSET FORGED SHANKS (NO. 1 AND NO. 2 MORSE TAPER) PAGE 9

CODE

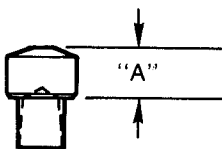
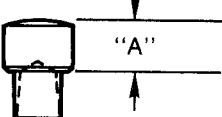
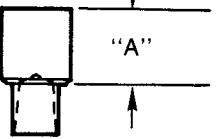
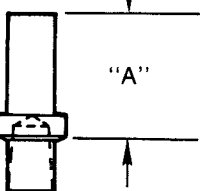
O-S5-2

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O—INSERT SERIES

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S—NOSE SHAPE

5—"A" LENGTH IN EIGHTHS

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2—CLASS ALLOY

	PART NUMBER			"A" HEAD LENGTH	WELDING FACE DIA.	HEAD DIA.	SKIRT LENGTH
	CLASS I	CLASS II	CLASS III				
"C" 	O-C-1	O-C-2	O-C-3	1/4	5/32	3/8	1/4
"R" 	O-R-1	O-R-2	O-R-3	1/4	2" R	3/8	1/4
"F" 	O-F2-1 O-F3-1 O-F5-1	O-F2-2 O-F3-2 O-F5-2	O-F2-3 O-F3-3 O-F5-3	1/4 3/8 5/8	3/8	3/8	1/4
"S" 	O-S3-1 O-S4-1 O-S5-1 O-S7-1 O-S8-1	O-S3-2 O-S4-2 O-S5-2 O-S7-2 O-S8-2	O-S3-3 O-S4-3 O-S5-3 O-S7-3 O-S8-3	3/8 1/2 5/8 7/8 1"	1/4	3/8	1/4